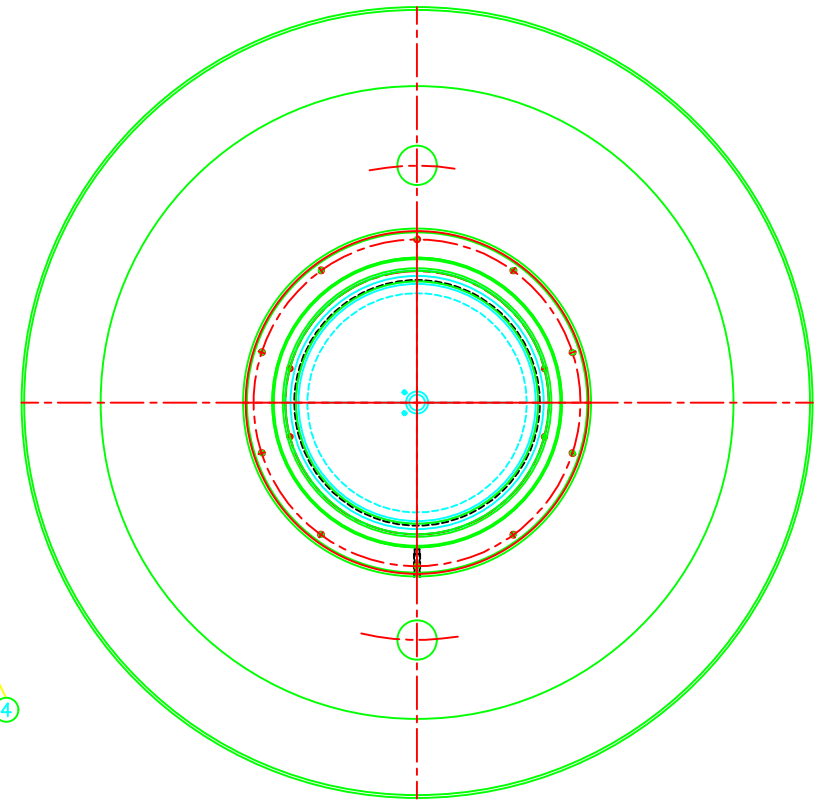
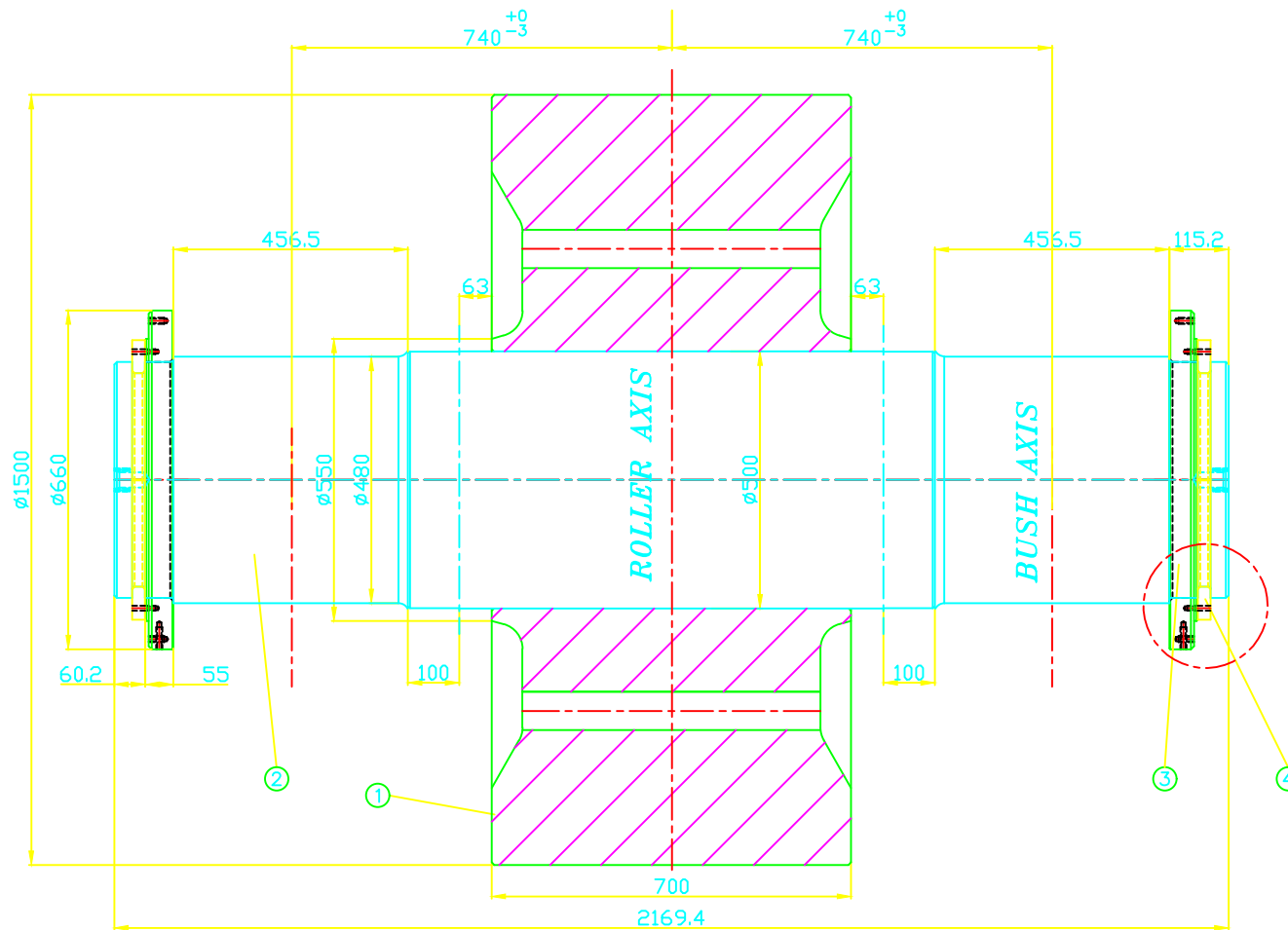
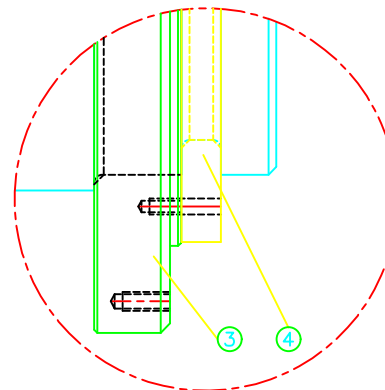




NOTES:

THE SHAFT CENTER BEARING SURFACE WILL BE MACHINED ONLY AFTER CHECKING:

- THE DIMENSIONS MEASURED ON THE RELEVANT ROLLER BORE.
- THE COMPLIANCE WITH THE REQUIRED TOLERANCE TIGHTENING TO BE OBTAINED MUST IMPERATIVE OF RANGE BETWEEN 0.6 TO 0.8 %.
- MARKING BY MEANS OF ROUND NOSE CHISEL WILL BE CARRIED OUT WITH MINIMUM TOOL PENETRATION

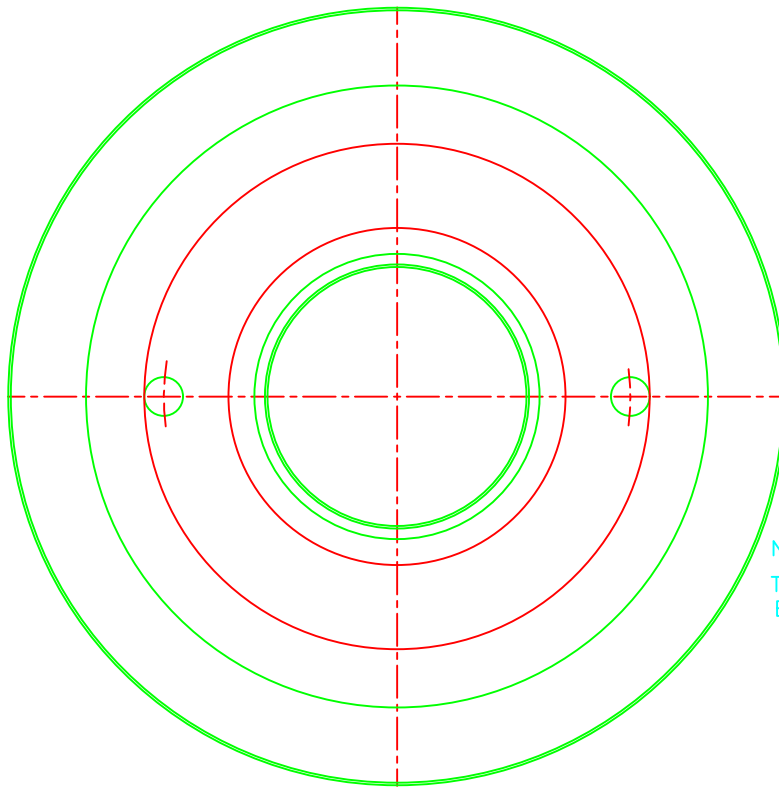
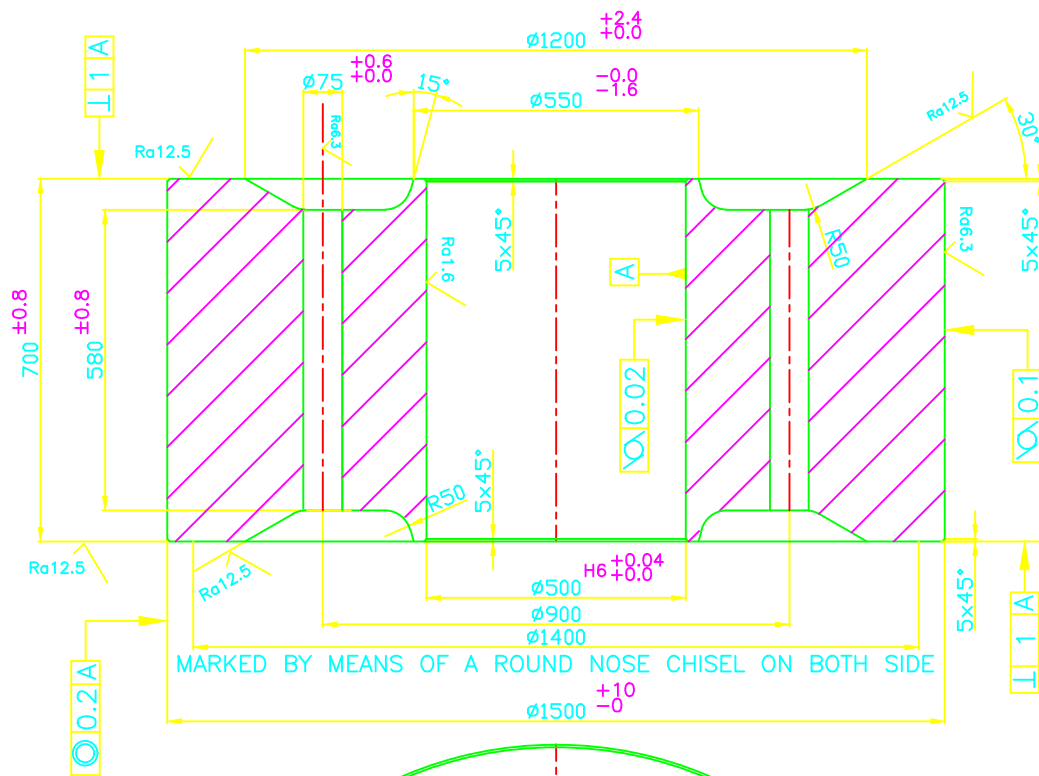


TOTAL WEIGHT(Kg) ~10800

NO.	DESCRIPTION	SHAPE	MATERIAL	WT. kg	QTY.	TOTAL WT. kg	REMARKS
4	STOP HALF-RING	Ø545/Ø416X25	CK45	10	4	40	0.14.01.1.04
3	STOP RING	Ø660/Ø550X55	CK45	65	2	130	0.14.01.1.03
2	SHAFT	Ø500X2169.4	1.7225	3150	1	3150	0.14.01.1.02
1	ROLLER	Ø1500X700	Co38Mn5	7480	1	7480	0.14.01.1.01

PART LIST

REV.	DATE	FOR REVIEW & COMMENT	DESIGN BY	DRAWN BY	CHECKED BY	APPROVED BY
0	79/9/28					
CUSTOMER NAME: W.S.C.CO			PROJECT: ROLLER & SHAFT		TITLE: ASS.	
SCALE: —			SHT. 1 OF 1			
FILE NAME: ROLLER & SHAFT			Engineering		NETS Co.	
DOC.No.: F.14.01.00.00.00			Dep.		ALLOY STEEL HEAVY CASTINGS AND MANUFACTURER OF MECHANICAL COMPLEX EQUIPMENT	



NOTES:

THE SHAFT CENTER BEARING SURFACE WILL BE MACHINED ONLY AFTER CHECKING:

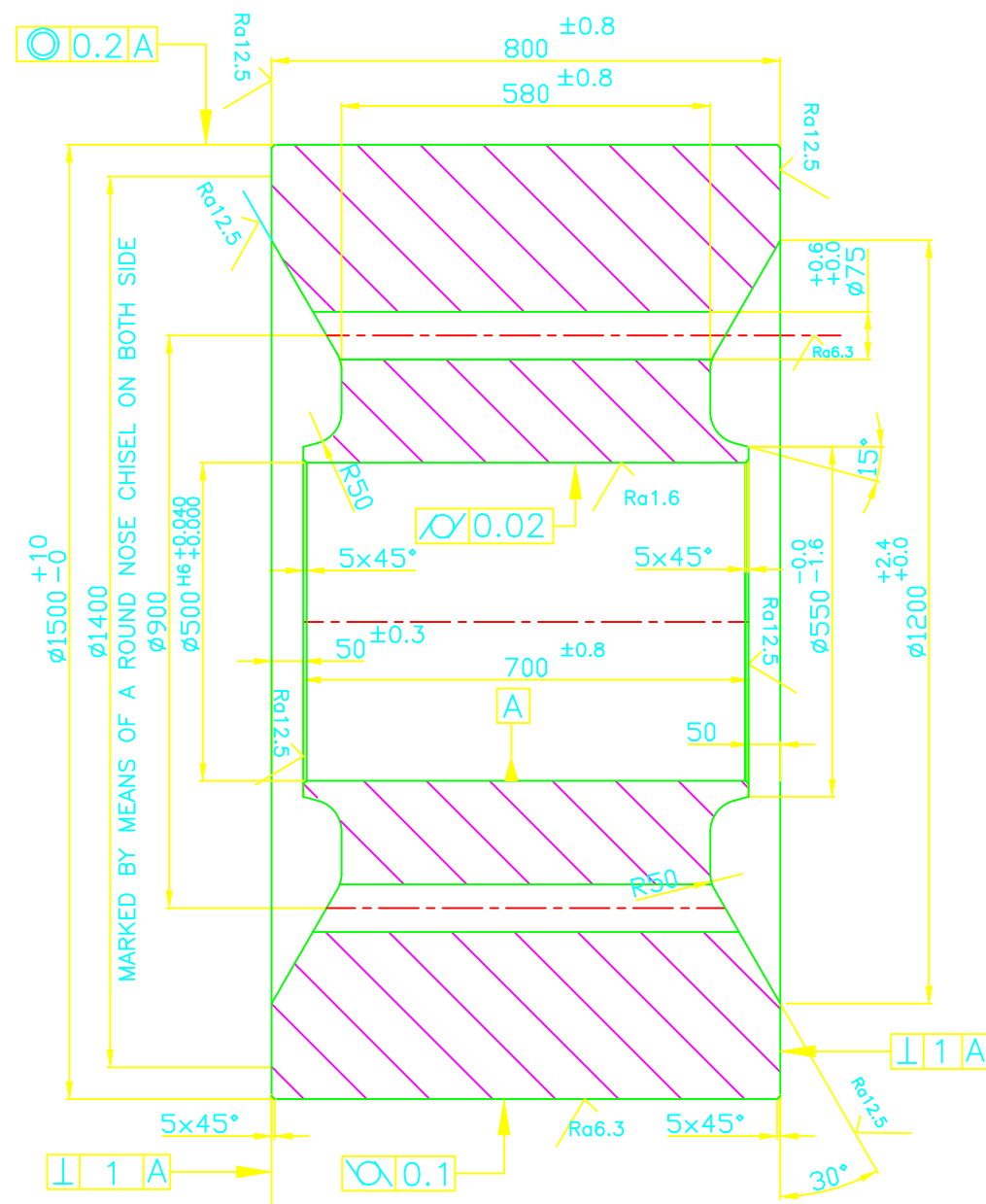
- THE DIMENSIONS MEASURED ON THE RELEVANT ROLLER BORE.
- THE COMPLIANCE WITH THE REQUIRED TOLERANCE TIGHTENING TO BE OBTAINED MUST IMPERATIVE OF RANGE BETWEEN 0.6 TO 0.8 %.
- MARKING BY MEANS OF ROUND NOSE CHISEL WILL BE CARRIED OUT WITH MINIMUM TOOL PENETRATION

NO.	DESCRIPTION	SHAPE	MATERIAL	WT. kg	QUTY.	TOTAL WT. kg	REMARKS
 N.T.S. CO. DESIGN & ENG. ASSEMBLY, PROJECT MANAGMENT & QUALITY IMPROVEMENT							REF. DRW. NO: SWC21739040
CUSTOMER NAME: W.S.C.C. PROJECT NAME: ROLLER W=700 DRW. NO: 0.14.01.1.01							REV.: REV 0
DESIGNED BY: _____ DRWN. BY: P.P CHED. BY: M.A.J. APP. BY: M.K.M0743893N							PART NO : 01
Signature: _____ Date: _____							MATERIAL: Gs 38 Mn 5
							SCALE: _____
							TOTAL WT.: kg ~7480

NOTES:

THE SHAFT CENTER BEARING SURFACE WILL
BE MACHINED ONLY AFTER CHECKING:

- THE DIMENSIONS MEASURED ON THE RELEVANT ROLLER BORE.
- THE COMPLIANCE WITH THE REQUIRED TOLERANCE TIGHTENING TO BE OBTAINED MUST IMPERATIVE OF RANGE BETWEEN 0.6 TO 0.8 %.
- MARKING BY MEANS OF ROUND NOSE CHISEL WILL BE CARRIED OUT WITH MINIMUM TOOL PENETRATION



NO.	DESCRIPTION	SHAPE	MATERIAL	WT. kg	QUTY.	TOTAL WT. kg	REMARKS
	N. T. S. CO. DESIGN & ENG. ASSEMBLY, PROJECT MANAGMENT & QUALITY IMPROVEMENT						REF. DRW. NO: SWC21739041
							REV.: REV 0
	CUSTOMER NAME: SAVEH CEMENT CO.			DESIGNED BY S.S		PART NO : 01	
	PROJECT NAME ROLLER W=800			DRWN. BY S.S		MATERIAL: G38Mn5	
DRW. NO 0.14.02.1.01			CHBD. BY M.A.S.		SCALE: ---		
			APP. BY A.X.MOHYASHERKX		TOTAL WT.: kg ~8307		
			Signature Date				