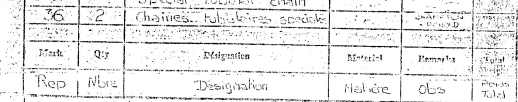


160, upper face at 52.5
160, Face supérieure à 52,5
à 180 cross pitch of boring
pas transversal de perçage
of 2 holes dia 18, between
de 2 trous Ø 18, entre 180
treated - free wing boreal
traité - Aile libre boréal
fastening K2 of CK45
plaque sillache K2 en XC45
on outside link enc plate
sur maillons extérieurs enc
All the 2 pitch a two side
Tous les 2 pas des 2 côtés
tempering Rr = 20/30 (air/air)
Rr = 80/90 (kg/mont)
CK45 treated (hardening +
triple (trempé + revenu)
inside plate of 60x8 of
intérieure de 60x8 en XC45
hardened - hardness 50/60HRC
durée 50/60 HRC, plaques
dia 36 of 15 M-Cr6 cemented
15 M-Cr6 cementé, trempé
hardness - 50/60 HRC, endite
50/60 HRC - douilles Ø 36 en
15 M-Cr6 cementé, hardness
cémenté, trempé - durée
HRC, shouldered axle dia 23 of
2 axes (passules Ø 23 en 15 M-Cr6
hardening / tempering) 40/42
(trempé, revenu) 40/42 HRC
of CK 55 treated at com.
en XC 55 traité à cœur
inside scarf = 50, rollers dia 50
intérieur = 50, rouleaux Ø 50
breaking load 30 900 daN, dent
de rupture 30 900 daN, dent
type D 315, pitch 250
hss D 315, pas 250, d'angle
Serrailleur, type D 315, pas 250

[illegible][illegible]

TECHNICAL DATA

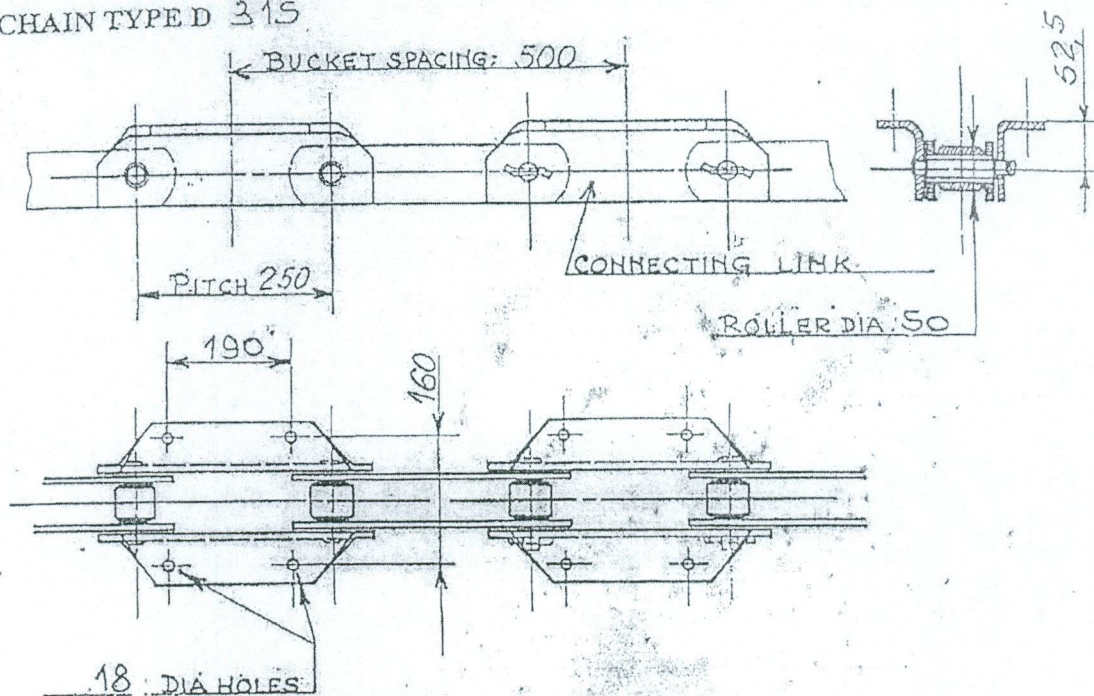
BUCKET ELEVATORS
TUBULAR CHAINS

ITEM 025 21

Cde 93056

1/5

CHAIN TYPE D 315



For 1 bucket elevator you need: 2 chain

Total length of 1 chain 68 meters 272 Links

A chain is composed of:

12 Section of 27 Links

8 Section of 25 Links

 Section of Links

20 Connecting Links

40 Axles

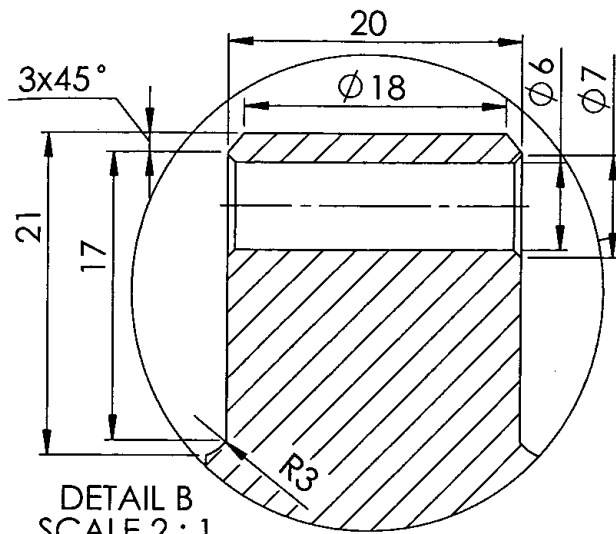
40 Pins

DRAWING: SWC 217 26-455

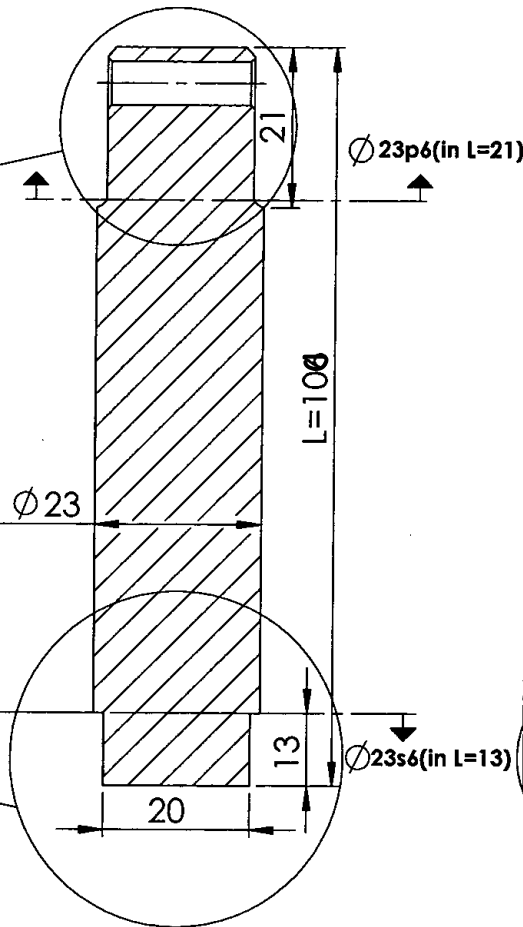
ETUDES et

☐ REALISATIONS DU

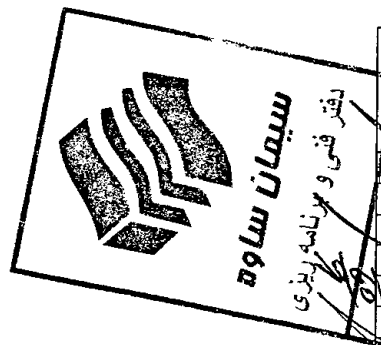
☒ NOYONNAIS



Before assembly shape



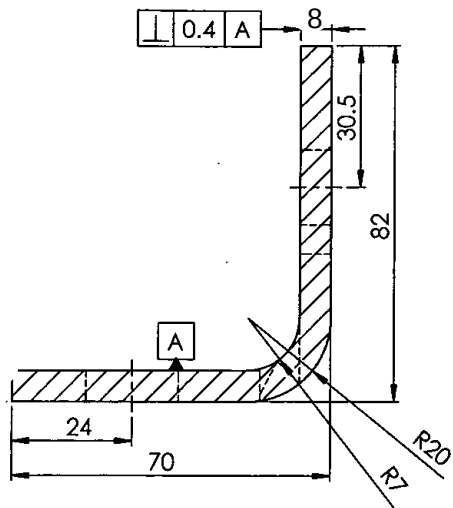
After pressed (assembly) shape
L = 104



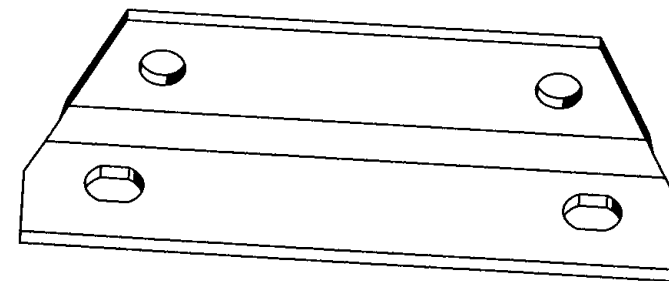
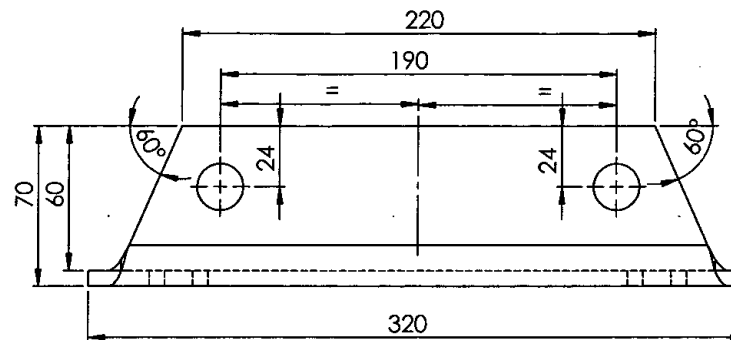
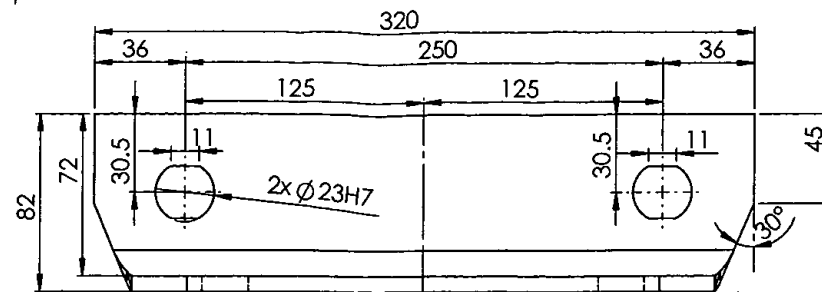
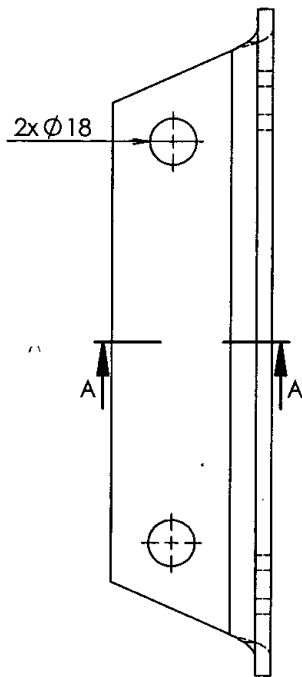
DIN 7168 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				SECTION A-A SCALE 1:1	
NAME	SIGNATURE	DATE	ITEM : 2	TITLE: Part2	
DRAWN Amir-fallahi					
CHKD Saeed-haghdadi			REVISION :	Drawing NO : ESWC12521004-01	
APPROV					
			MATERIAL : 15NiCr6-35/38HRC	A4	
QUANTITY : 2			weight :	SCALE:1:2	
				SHEET 1 OF 1	

دفتر فنی و برنامه ریزی
شرکت سیمان سفید ساوه





SECTION A-A
SCALE 1:1



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		STANDARD USED:		DEBUR AND BREAK SHARP EDGES			
SURFACE FINISH:		TOLERANCES:		ITEM : 1		TITLE : نیشی زنجیر گام 250 الواتور آسیاب مواد	
DRAWN	CHECKED	NAME : Amir.fallahi Saeed.haghdadi		REVISION :		DRAWING NO. : ESWC12521004-01	
DATE : 1401/05/15	SIGNATURE :		MATERIAL : CK45 28/30HRC		DROWING Ref. :		SHEET 1 OF 1
Description :		QUANTITY : 1		WEIGHT (kg) :		SCALE : 1:5	
						A3	